## **Technical Data Sheet**



# Topxy Clear 2000

### **Product Description**

A two component, zero VOC, 100% solids self-leveling transparent epoxy. Which may be used as a top coat and/or a binder resin for decorative color quartz flooring, color chips, mortar and slurry flooring systems.

## Product uses:

- Interior applications.
- Floor coatings
- Top coat for 3D & 2D flooring systems
- Marine coatings
- Commercial and residential floors
- Decorative color chip & quartz flooring systems
- Mortar & slurry flooring systems
- Art works
- Hotels

### **Properties**

- Long lasting and easily maintained with good resistance to a wide range of domestic and commercial chemicals.
- Solvent free
- Penetrate into holes on the concrete and reduces pin-holes.
- Seamless, easy to clean and maintain.
- Suitable for Flake Flooring systems
- Highly resistant to chemical attack and pedestrian or vehicular traffic
- Modern, Hygiene, Functional and Economical.
- Excellent UV stability
- High impact resistance
- Excellent mechanical properties, high tensile and tear strength, abrasion resistance.
- Inhibits fungal and bacterial growth

### TECHNICAL PROPERTIES

Appearance/Color	High Gloss / Transparent
Density:	1.05 kg/liter
Volume solids %:	100 %
Theoretical spreading rate:	1 m²/ltr / 1 m²/kg (1000 micron DFT)
Consumption:	( 900-1000 g/m²)
Recommended DFT:	500-1000 micron
(Dry Film thickness)	
Flash point:	120 ° C. /248°F
Open time	2 hours (23°C and 50% R.H.)

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R.H.

Surface dry:	1 - 2 approx. hour(s) 23°C/73.4°F 50%
Light foot traffic	12-18 hours (23°C and 50% R.H.)
Full cure time:	7 days (23°C and 50 % R.H.)
Adhesion force (concrete):	2,5 N/mm²
Application temperature:	+8 °C/46.4° F and +35 °C/ 95°F
Min. cure temperature:	+10°C/50°F

#### **Application Details**

Mixing Ratio:	Component A: 1 – Component B: 2 (By weight or by volume)
Application method:	Brush – Roll – Airless Spray – Metal Trowel - Squeegee
Pot Life:	2 hours
Thinner:	Do Not Thin The Product

#### Surface Preparation:

- Surface must be dry, clean and free of all contamination such as dirt, oil, grease, and coatings etc. which hinder adhesion.
- Surface must be firm and have enough strength. If in doubt, apply a test area before beginning.
- Weak concrete must be removed and surface defects such as blowholes and voids must be fully exposed.
- All dust, loose and friable particles should be removed from the surface before application with brush and/or vacuum cleaner.
- Grinding by diamond disk should take over the place and all the dust must be removed by vacuum machine.
- All the cracks must be repaired by epoxy filler or epoxy mortar.
- A and B components should be thoroughly mixed for 3-4 minutes in order to achieve a homogenous mix using a low speed electric stirrer or other suitable equipment until a homogenous mixture has been achieved. After mixing, primer is ready for application.

## PRECEDING COAT:

Nothing

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### Important Remarks:

- Surfaces must have enough structural strength.
- Concrete should have minimum of 25 N/mm<sup>2</sup> compression resistance and minimum 1, 5 N/mm<sup>2</sup> tensile strength.
- Applications below 10°C should be avoided.
- High temperatures lower the pot life of the product, while low temperatures extend cure time and consumption.
- Be careful about product mixing ratios.
- The surface should be protected from moisture and rain for 4-6 hours after application.
- All application tools and equipment should be cleaned with thinner immediately after the use. Cured material can only be removed mechanically.
- Use only where application and drying can proceed at temperatures above: 10°C/50°F. The temperature of paint itself should be 15°C/59°F or above. Apply only on a dry and clean surface with a Temperature above the dew point to avoid condensation. In confined spaces provide adequate ventilation during application and drying.
- The natural tendency of epoxy coatings to chalk in outdoor exposure.

#### Shelf life & Storage:

24 months from date of production if stored properly in original, unopened and undamaged sealed packaging in dry conditions at temperatures between +5°C and +30°C.

#### Safety:

For information and precautions on the safe handling, transportation storage and disposal of chemical products, users shall refer to the most recent Material Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.

#### Mixing:

Before mixing with the curing agent, stir the base thoroughly in order to prevent any possible settling after storage. After mixing it is equally important to maintain stirring to keep the wet paint as a Homogeneous mixture.

#### Legal Notice:

The information presented herein is given in good faith but without warranty. It's based on our experience, indicates our laboratory work results and does not necessarily indicate final product performance. We cannot be held liable for the results obtained with our products and for any loss or accident that may result from its use. Our suggestions don't release you from the obligation to check their validity and to test our products for both your process and end use application. All our products are sold in accordance with our General Conditions of Sale. We don't make any warranty, express or implied, including but not limited to the merchant ability and fitness for a particular purpose.