

Technical Data

Renksan Metallic Epoxy floor Coating

Base: 623 curing agent: 627-0103

Description: Renksan Metallic Epoxy floor Coating a high quality self-smoothing two

component solvent free metallic epoxy coating for application to new and existing concrete & metal floors. It provides smooth, easily cleaned and

decorative surfaces and has the property of self-leveling.

Recommended use: As a decorative floor coating for houses, showrooms, schools, malls and all

areas where a metallic effect is desired.

PHYSICAL CONSTANTS:

Shade / Colors: Silver , Gold , Copper

Finish: High Gloss
Volume solids %: 100 %
Solids by weight (%) 100 %

Theoretical spreading rate: 0.5 m°/ltr (2 mm DFT)

Recommended DFT: 1,5-2 mm **Flash point:** $130 \,^{\circ}\text{C.}/266\,^{\circ}\text{F.}$ **Specific gravity:** $1.1 \,\text{kg/liter} (\pm 0,05)$

Surface dry: 1 - 2 approx. hour(s) 20°C/68°F

 Dry to touch:
 2 - 4 hour(s) 20°C/68°F

 Hard Dry:
 6 - 8 hour(s) 20°C/68°F

 Fully cured:
 7 days 20°C/68°F

APPLICATION DETAILS:

Mixing ratio: BASE: 623 CURING AGENT:627-0103

2 : 1 weight

Application method: Trowel

Thinner (max.vol.): Not Recommended Pot life Y hour(s) 20°C/68°F

Safety:

Handle with care. Before and during use, observe all safety labels on packaging and paint containers, follow all local or national safety regulations.



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SURFACE PREPARATION:

New Concrete: Unless water-reduced, the floor should be at least 28 days old and give a hygrometer reading not exceeding 80% RH. Dry removal of laitance is required via light grit-blasting or grinding. Dust and other debris should then be removed by vacuum brush.

Maintenance (old Concrete): A sound, clean substrate is essential to achieve maximum adhesion. Light grit blasting or grinding should be carried out as for new concrete floors. Depending on extent of the contamination, oil and grease penetration may be removed by hot compressed air treatment and primed with Renksan Solvent free clear coat. Adhesion tests must be carried out to confirm sufficient preparation.

Limitation: should not be applied to any surface subject to back water pressure; otherwise failure of the bond is likely to occur.

Metal surfaces: According to kind of metal surface applied the surface preparation change and for that please refer to the metal primer surface preparation and then after the application of primer the product can be applied in the same way over the concrete surfaces

APPLICATION CONDITIONS:

Use only where application and drying can proceed at temperatures above: 10°C/50°F. The temperature of paint itself should be 15°C/59°F or above. Apply only on a dry and clean surface with a Temperature above the dew point to avoid condensation. In confined spaces provide adequate ventilation during application and drying.

PRECEDING COAT:

For Concrete surfaces **Renfloor CL 100** or **Renfloor CL 200** and for metal surface suitable epoxy primer should be used according to surface condition and kind of metal surface.

REMARKS:

Mixing Stir the base and hardener components prior to mixing. The Base should be mix

thoroughly using a low speed electric drill and suitable spiral mixer for 1 minute. Add hardener component and mix for a further 3 minutes. To maximize

pot life pour mixed components into a tray before application.

Pot life: Working time of epoxy systems decreases when ambient temperature rises.

Moisture Epoxy layers should be protected from moisture for 4-6 hours after application.

Moisture may whiten the surface or/and make it sticky. It may also disturb hardening. Faded or sticky layers in parts of the surface should be removed by

grinding or milling and laid again.

Weathering: The natural tendency of epoxy coatings to chalk in outdoor exposure.

Renksan Metallic Epoxy Floor Coating for professional use only